

REPRINT



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RB6872882-7C
Job Sheet 183469



Part No: RB6872882-7C

Job Qty: 6 ea

Part Name: Body Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		9/24/18	0.00	0.00	Start Up Machining-4		FL
120	Lathe Conv	6 pcs		9/24/18	0.00	1.20	Lathe Conv-2		FL 16-10-18
130	QC	6 pcs		9/24/18	0.00	0.00	QC2 Machining-5		FL 16-10-18
140	Mori Seiki	6 pcs		9/24/18	0.00	1.50	MORI NV5000-2		J.C.L. 18-10-18
150	QC	6 pcs		9/24/18	0.00	0.00	QC2 Machining-5		J.C.L. 18-10-18
160	QC	6 pcs		9/24/18	0.00	0.00	QC8 Machining-5		J.C.L. 18-10-18
170	Packaging	6 pcs		9/24/18	0.25	0.99	Packaging3-2		FL
180	QC21-SA	6 Ea		9/24/18	0.00	0.00	QC21		OCT 22 2018

Part Op 120 - ***Cut blanks to 0.85**** 1-Machine as per DWG. (Face) 2-Deburr
 Descriptions: 140 - 1-Machine as per folio FC363 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 160 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-R-5.000	Hot Rolled Steel Round Bar 5.000" Dia.	.4260 ft (.071 ea)	90-Start up Operation	S115195
M1018 R5.500			S049432	S115945

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-R-5.000	0	4	0

Part Specifications

Id not be found.

Plex 10/11/18 7:34 AM dart.villeneuve.jonathan



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Container No: S118621



Part: RB6872882-7C

Job No: 183469

Serial No/Batch: S118621

Revision: 5

Inspector:

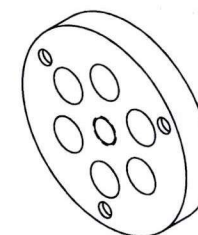
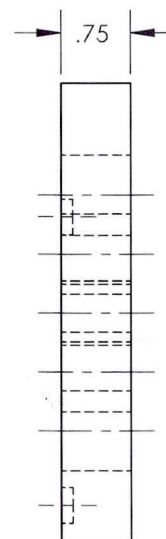
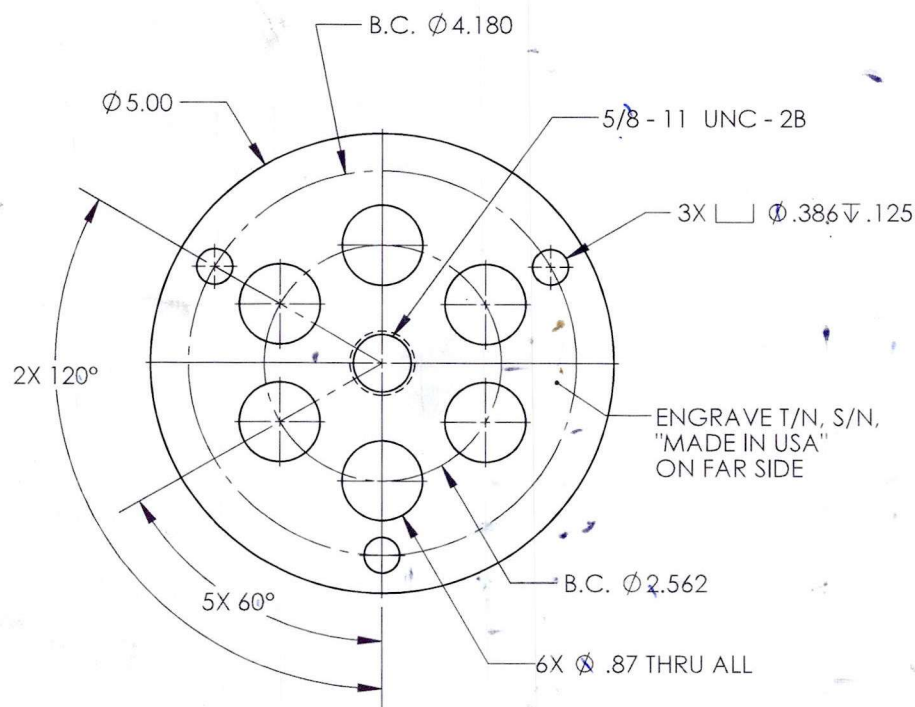
Exp Date:

Instructions:

Date: 10/16/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		MOVED P/N -3 TO NEW SHEET 5 OF 8. MOVED P/N -7A & -7B TO NEW SHEET 7 OF 8. REDUCED SCALE P/N -7C, REARRANGED DWG., CHD TOOL No. FROM 6872882.	4/28/09	RJC	-
4	15-0046	CHD NOTE WAS ENGRAVE P/N, S/N IS ENGRAVE T/N, S/N. CHD DIMS WAS 120° (X3) IS 2X 120°, WAS 60° (X6) IS 5X 60°, WAS Ø.375 IS Ø.386.	2/26/2015	PMW	JAG
5	17-0110	-7C CHD DIM WAS 6X Ø.87 THRU IS 6X Ø.87 THRU ALL. CHD MATERIAL WAS 1018 IS 1018/1020 CR.	5/8/2017	RJC	JAG



-7C
BODY TOP

DART AEROSPACE	
TITLE PULLER, TURBINE FRONT BEARING	
DWG NO. RB6872882-7C	REV 5
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -7 WELDMENT	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/09/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/02/2017	ALLISON 250 SERIES
SCALE 1:2	DATE 5/18/2007 SHEET 10 OF 13